



PI System: A Prime Channel for Sigmafine Data Across the Enterprise

... when Data Quality matters in Process & Manufacturing

Ales Soudek, Global Solutions Group, OSIsoft



SIGMAFINE™
UM 2014
Houston TX – Oct 21-22

Shaping
Data
for Action

Agenda



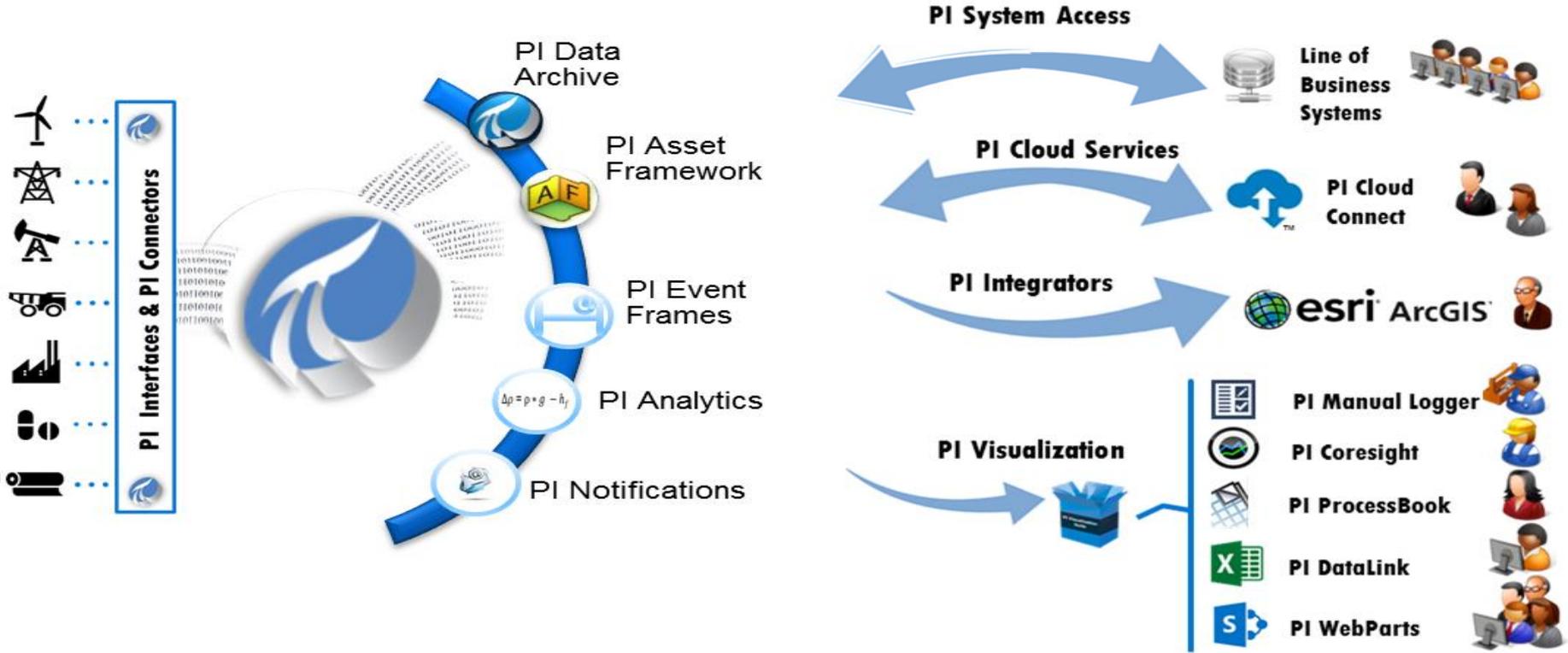
1. Brief Overview of OSIsoft and the PI System
2. PI System Coverage & use in O&G and LNG
3. Value for Leveraging the PI System & Sigmafine
4. Illustrative Examples
5. Concluding Remarks

A Validation of Delivering Business Value

**2,800+ Customers,
114+ Countries**



Key Elements of the PI System – A Data Infrastructure



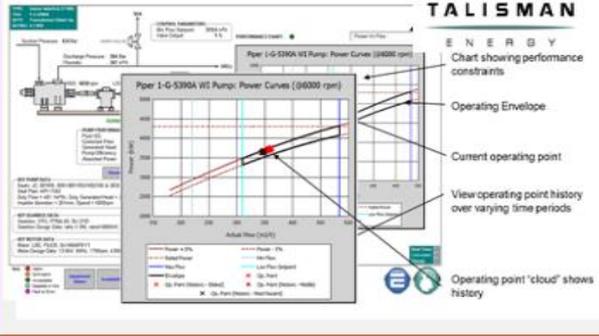
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Enabling Op Ex in Hydrocarbon Processing

Asset Performance, Reliability, & Portfolio Management - CBM



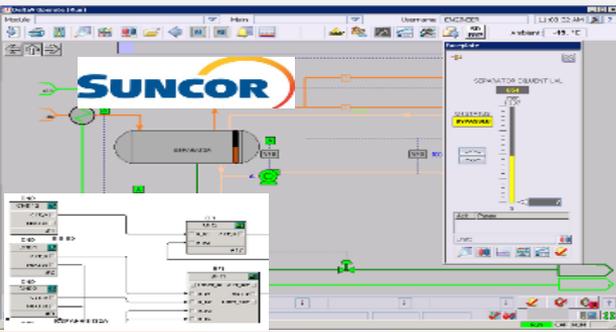
Environmental, Energy & Utilities Management



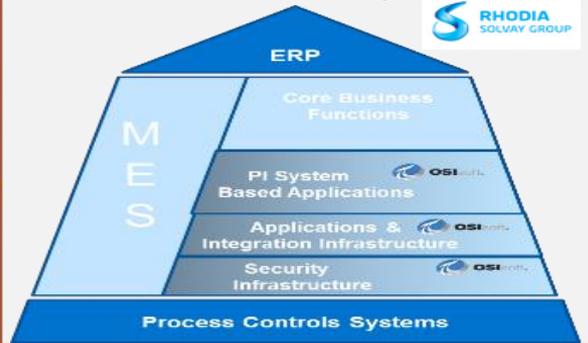
Ops Visibility, Reporting & Analytics, YA, "live" KPIs, & Model Based PvA



Safety & Reactive/Proactive Integrity Management



Infrastructure for MES MES AND The PI System

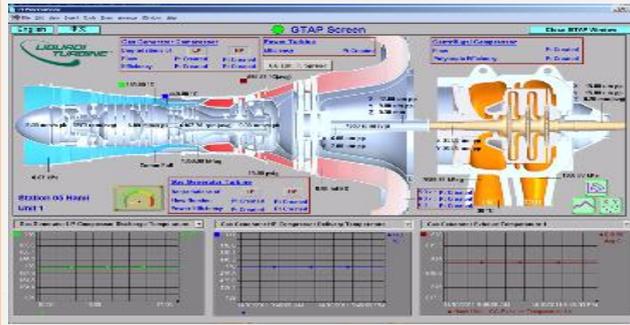


Value Chain Integration & Real-time Situational Awareness



Enabling Op Ex in All Areas of O&G Logistics

Asset Performance, Reliability, & Portfolio Management



Geospatial Integration "Real-Time & Space"

Distribution Calls

Zero Tags: No them, Coast, C. Valley

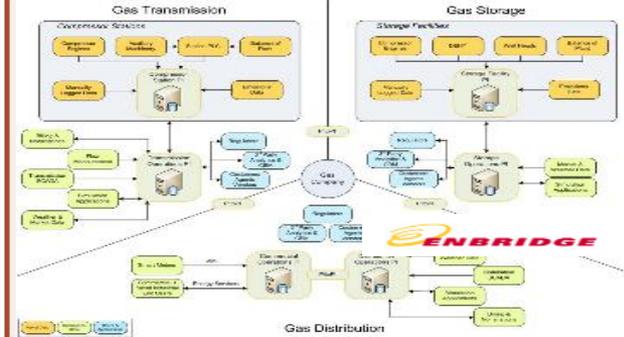
Odor: No them, Coast, C. Valley

No Gas - P: No them, Coast, C. Valley

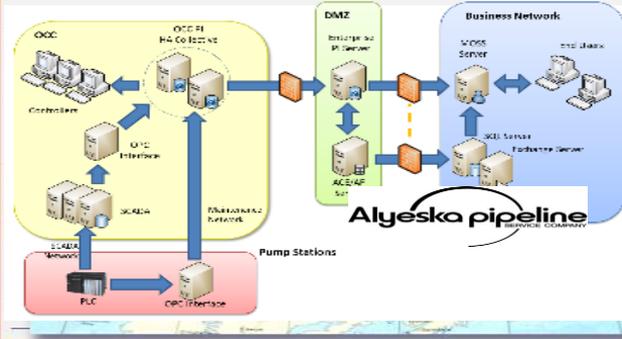
No Gas - U: No them, Coast, C. Valley



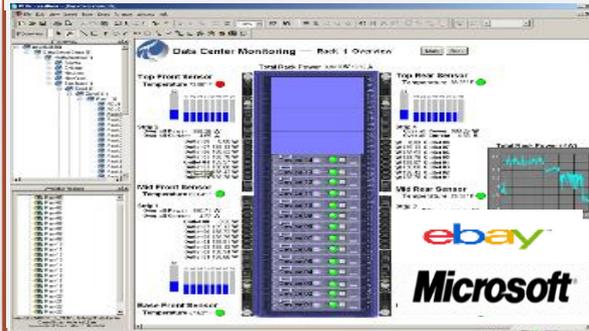
Gas Value Chain Integration & RT Situational Awareness



SCADA/DCS Augmentation



IT/SCADA Infrastructure Energy & Reliability Mgmt



Compliance Reporting, Environmental & Energy Mgmt.

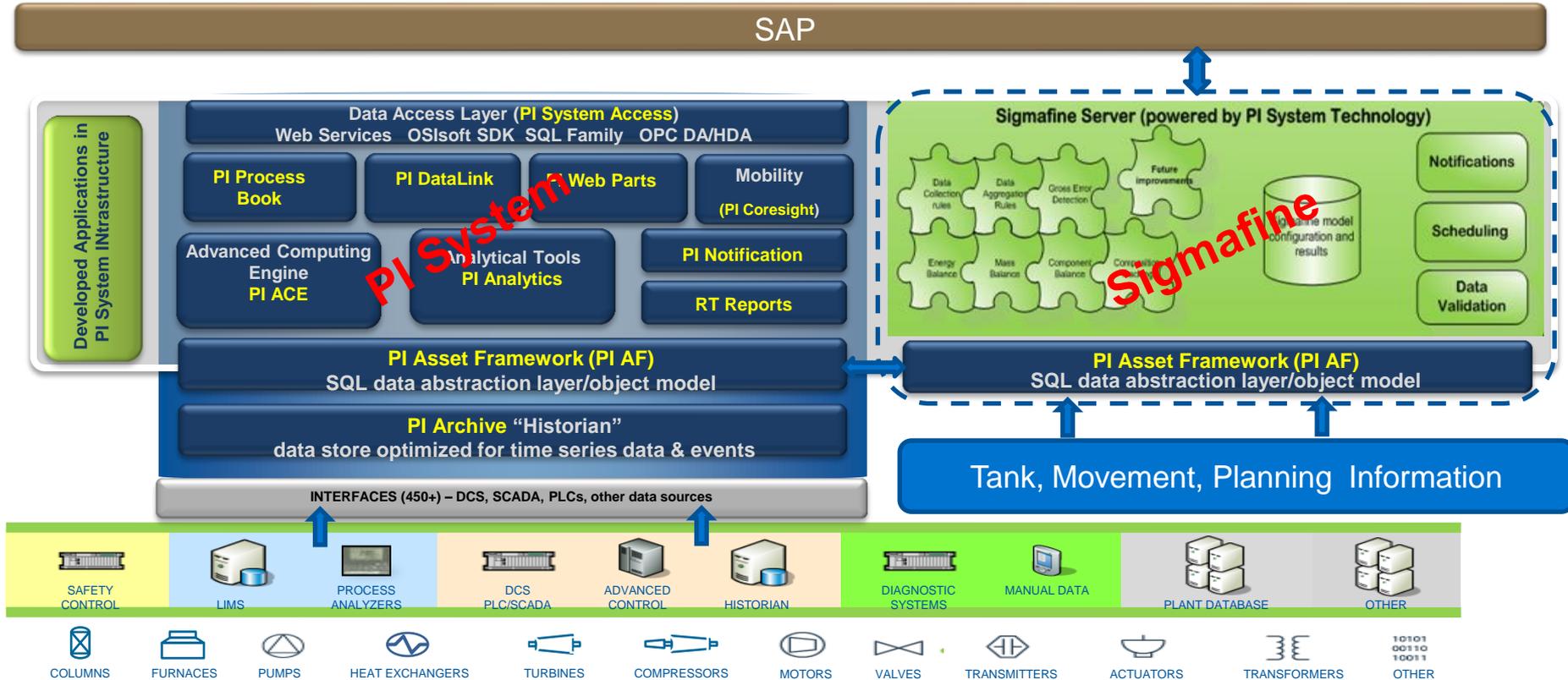
TOTAL PHYSICAL INFRASTRUCTURE SUMMARY				COMPLIANCE SUMMARY			
Volume	Value	Energy	Cost	Volume	Value	Energy	Cost
1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
SCHEDULED ACTIVITIES SUMMARY				COMPLIANCE SUMMARY			
Volume	Value	Energy	Cost	Volume	Value	Energy	Cost
1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000
TOTAL PHYSICAL INFRASTRUCTURE SUMMARY				COMPLIANCE SUMMARY			
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1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000	1,000,000

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PI System and Sigmafine Integration



Using Sigmafine Data In PI

- Analytics
 - Trends in Reconciled Results
- Notifications
 - Send Notifications based on Analytics Triggers
- Coresight
 - Mobile Visualization of Reconciled Results

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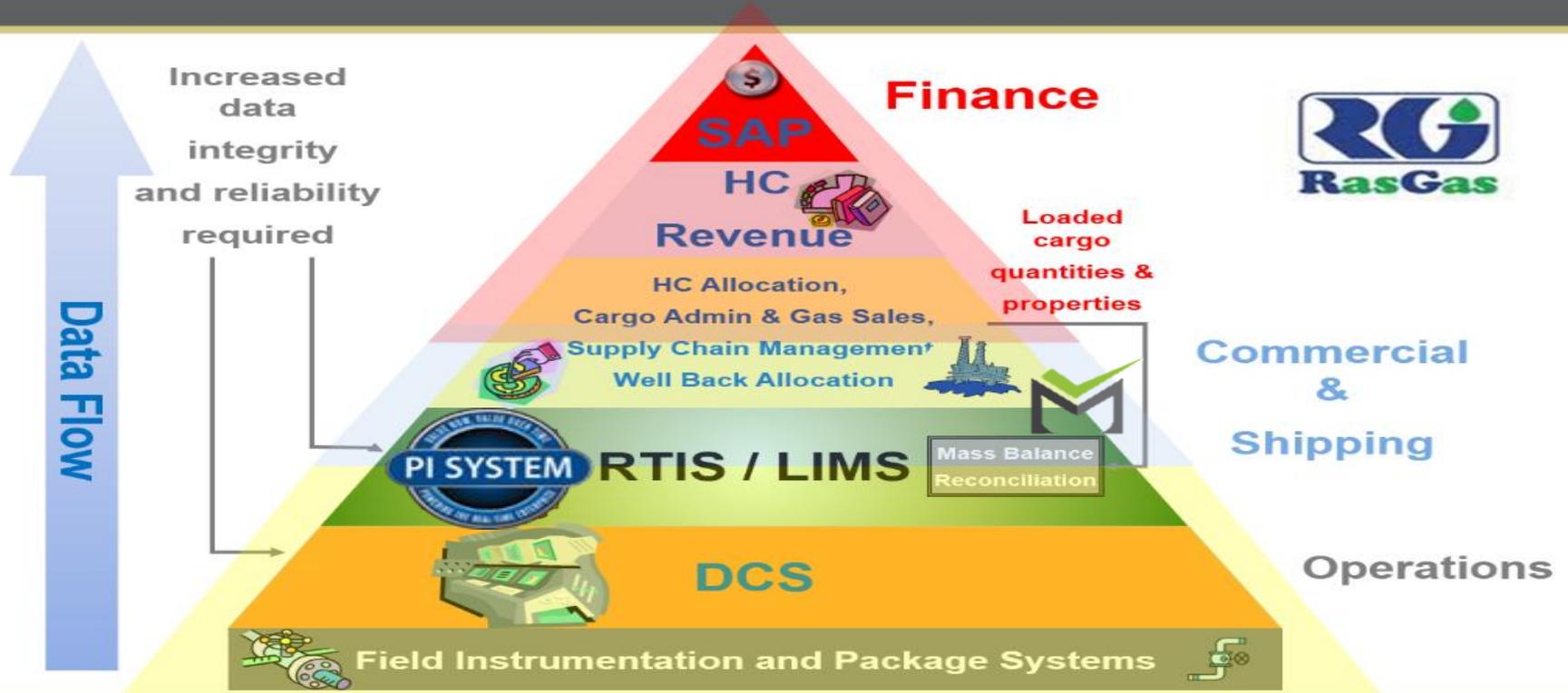


OSIsoft®

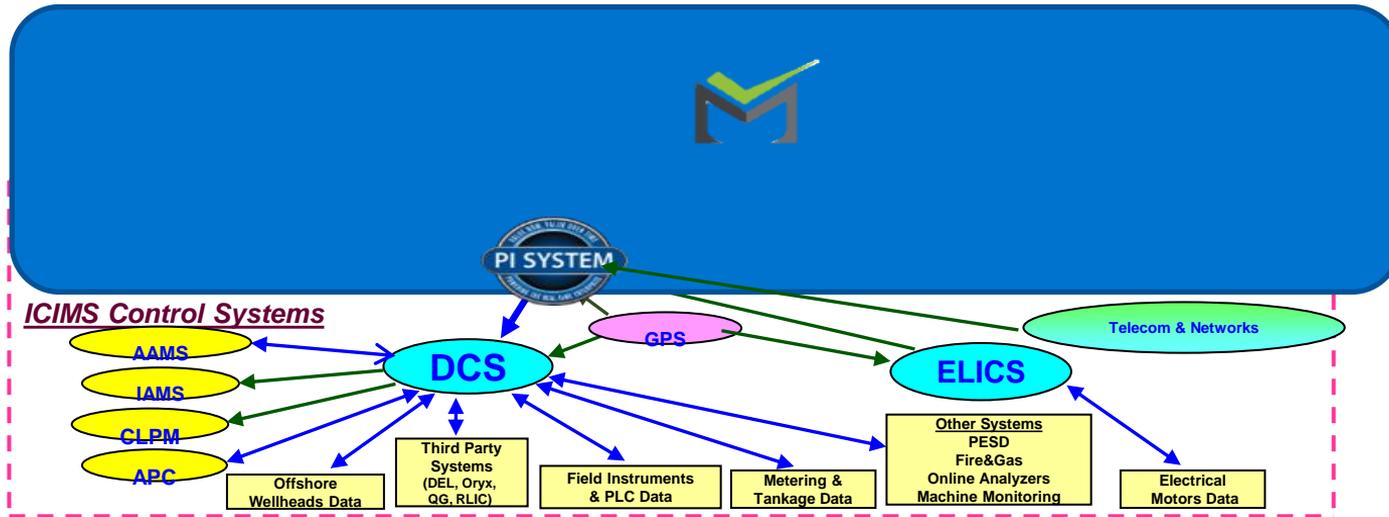


Case Study – Ras Gas

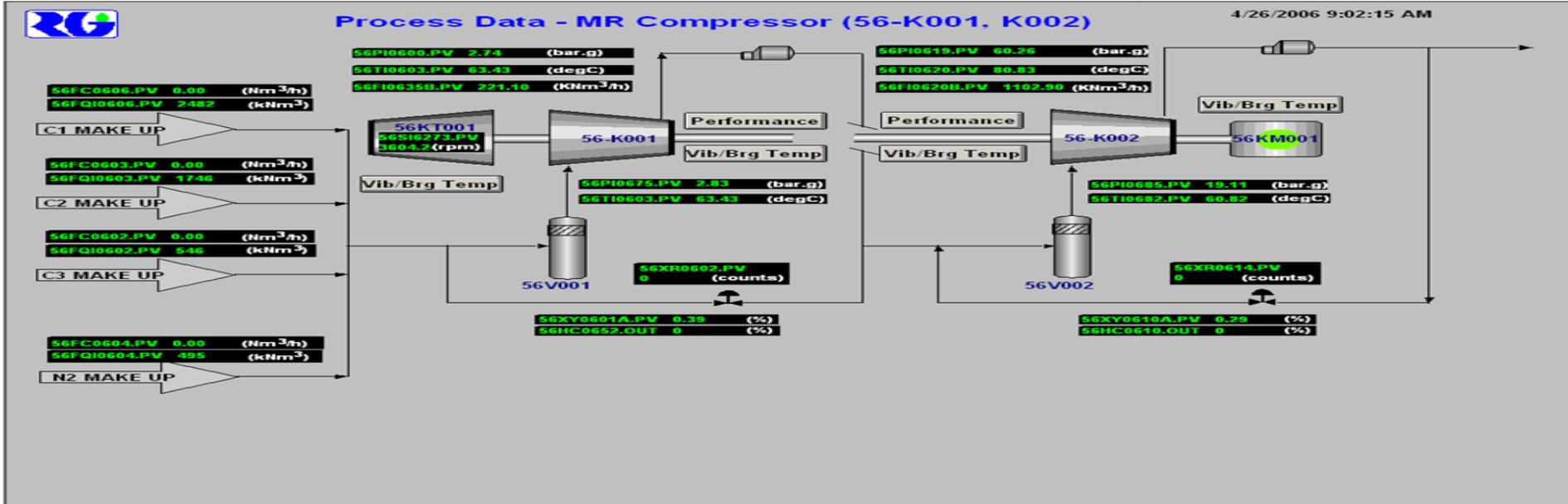
ICIMS Hierarchy and Data Flow



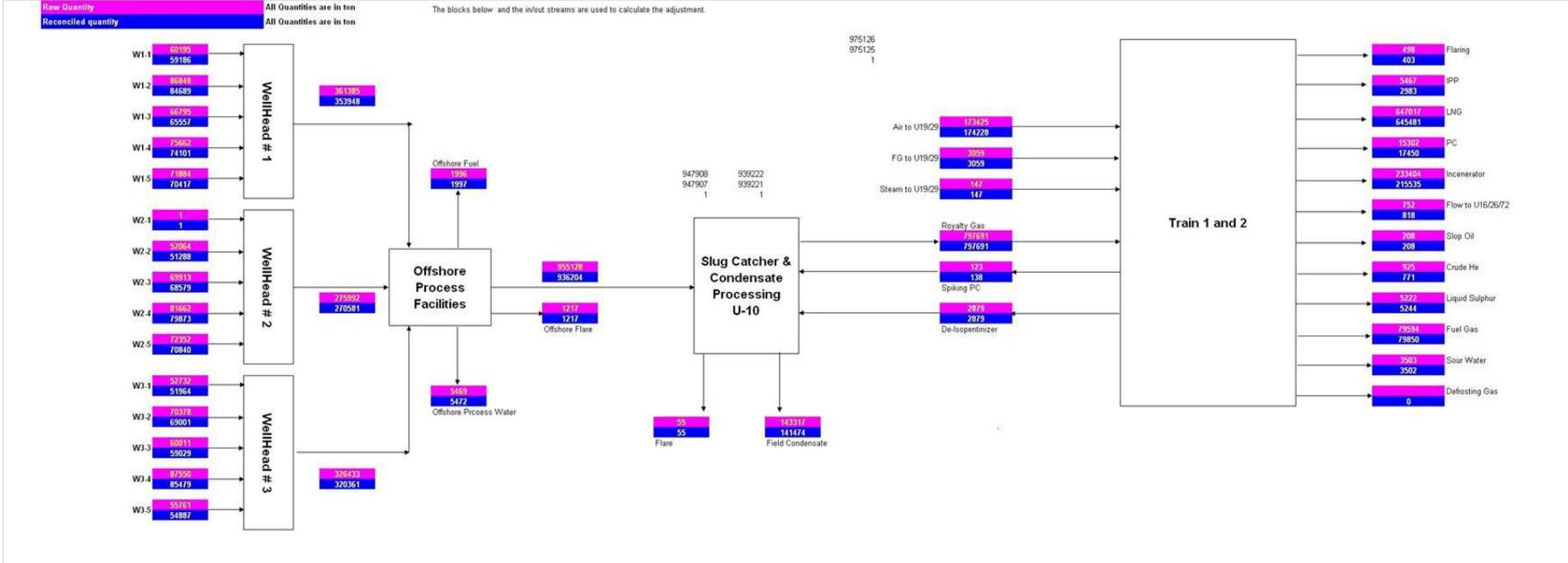
Example of RasGas Using the PI System as an Integration and Applications Infrastructure



Compressor Monitoring



Data Quality and Validation including missing meter data





OSIsoft.®

Case Study – MOL Group

MOL Group Downstream

6 production units

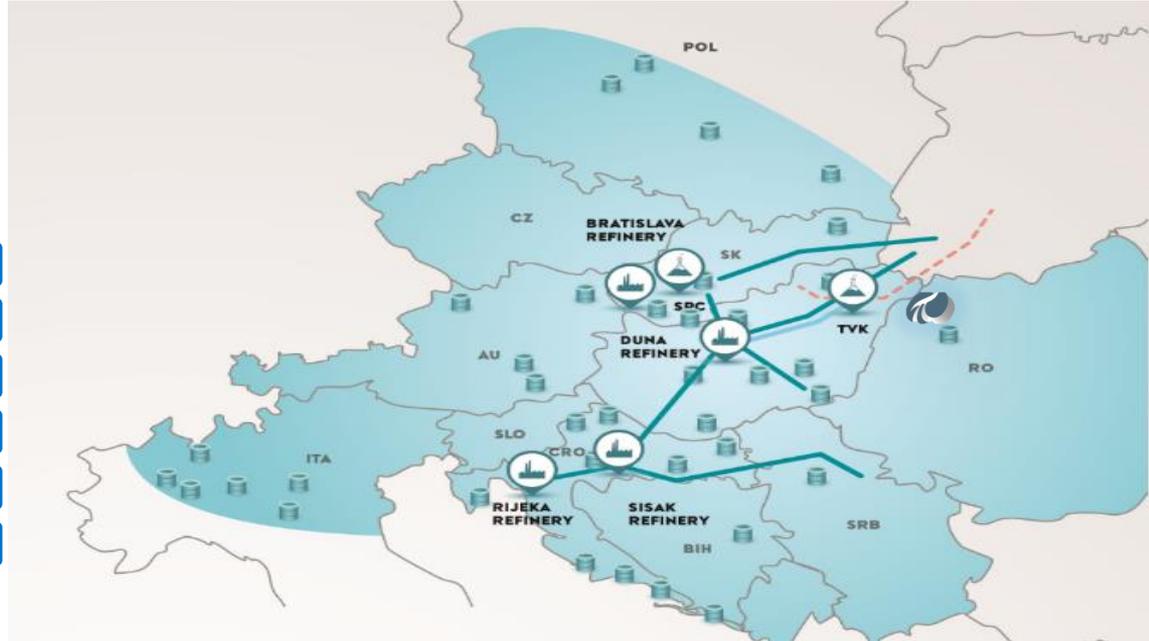
23.5 mtpa refining capacity

2.1 mtpa petrochemicals capacity

>1,900 filling stations

under 8 brands in 11 CEE

370 000 PI Tag capacity



DOMESTIC AND CORE MARKETS



REFINERY



PETROCHEMICAL PLANT



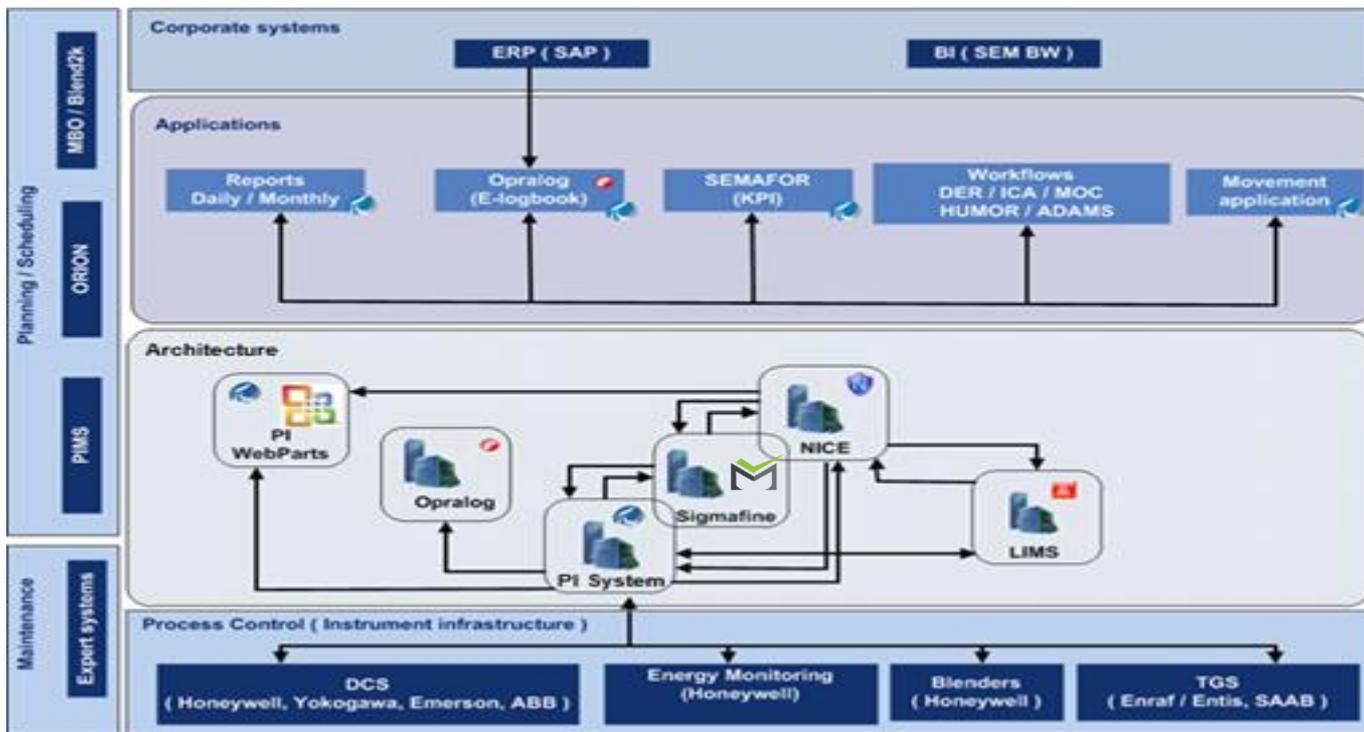
PRODUCT DEPOT

OIL PIPELINE

PETCHEM PIPELINE

ETHYLENE PIPELINE

Enterprise Framework





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Case Study – Chevron El Segundo

Chevron – Global Consistency

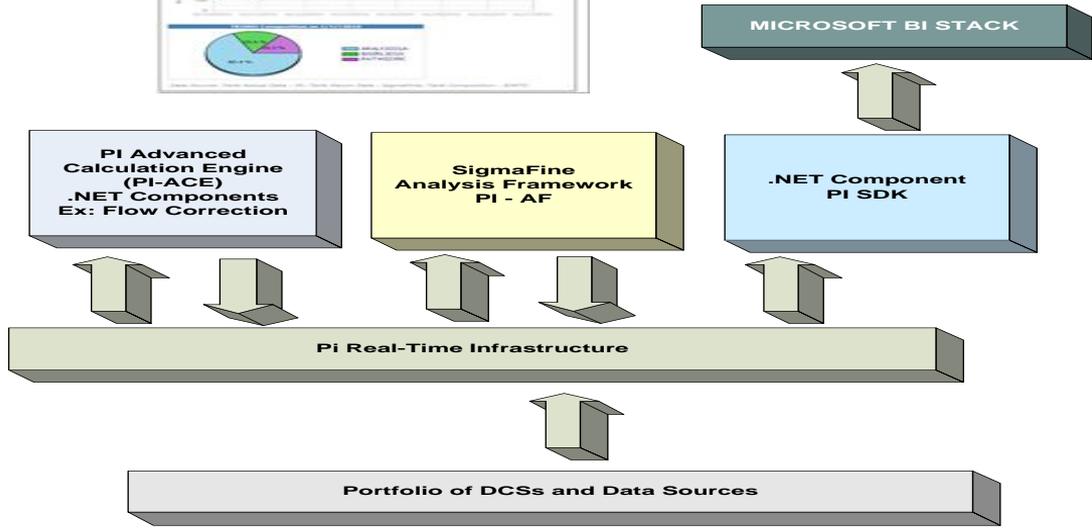
Installing the Infrastructure for Value Over Time



El Segundo Refinery
2014 Jan 12 12:02:00PM

Signature Installation: 5,400.5
Signature Installation: 7.2 % Significant Installation (1 Level) Items below

Item	Level	Current Value	Target Value	Change	Unit	Current Value	Target Value	Change	Unit
El Level 2									
El Level 4									
WPC005	Crude Feed Distillate - A	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0 USBD
WPC006	Crude Feed Distillate - B	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0 USBD
WPC007	Water Feed Lower Reflux Control	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0 USBD
WPC008	Crude SV Feed	18,889.8	14,479.8	-4,410.0	0.0	44.8	44.8	0.0	0.0 USBD
WPC009	Water Feed (Superheated Control)	3,812.0	3,812.0	0.0	0.0	11.2	11.2	0.0	0.0 USBD
WPC010	Atletide Crude (Reboiler DG)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0 USBD
WPC011	SVH Injection	28.0	28.0	-0.0	0.0	0.1	0.1	0.0	0.0 USBD
El Level 2									
El Level 4									
WPC020	Heavy Feed Crude FCCU/VDG Perm	6,128.4	6,200.0	-71.6	0.0	10.1	10.1	0.0	0.0 USBD
WPC021	Light Feed Crude FCCU/VDG Perm	480.0	480.0	0.0	0.0	0.0	0.0	0.0	0.0 USBD
WPC022									
WPC023									
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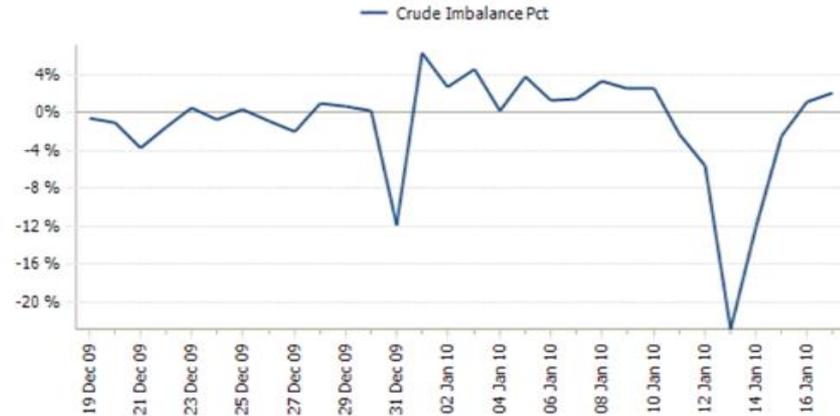
The Refinery Material Flow

Better Product & Raw Material Management

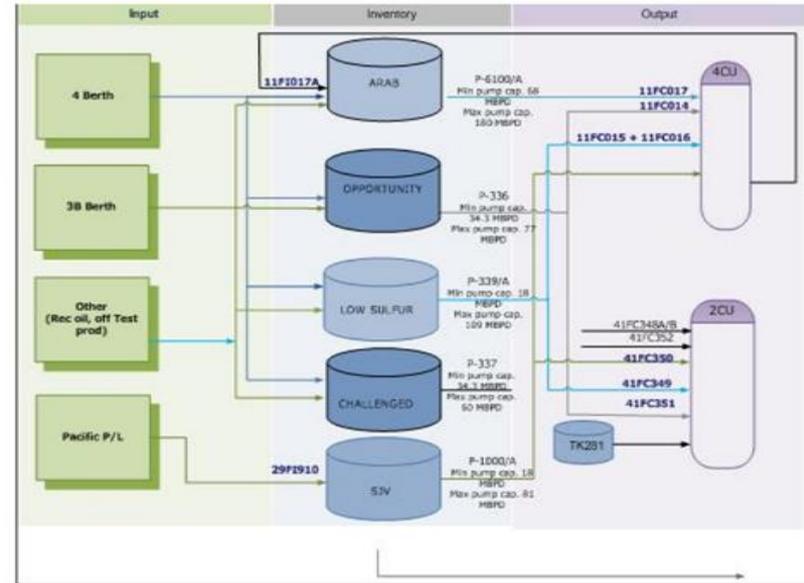
Input	Inventory	Output	Imbalance	Imbalance Pct
378.9	- 144.6	- 229.6	= 4.7	2.1 % ●

Note : All Volume and Meter data in Crude System Dashboard are in MBPD

Crude Imbalance Trend



Crude System Diagram



Integration of PI System & Sigmafine

Refinery Scorecard

Time: 01 Dec 2009* ▾

Mass Balance Scorecard

[Process Flow Diagram](#)

	Actual	Target
Overall Imbalance	2.4 %	●
Reconciled Mass Correction	1.8 %	●

Mass Imbalance and Bad Meters Summar...

Feed and Yield Summary

	Mass Imbalance Pct		Bad Meters
	Actual	Status	Actual
2CU	-0.1	●	2.0
4CU	-1.0	●	2.0
ALKY	1.9	●	
ATP	0.0	●	
CCB	0.0	●	
COKER	1.5	●	
DFH	-4.8	●	1.0
FCC	-0.5	●	1.0
ISOMAX	0.0	●	
JHP	0.0	●	1.0
NHT1	0.5	●	1.0
NHT2	-3.7	●	
NHT3	5.3	▲	
PENEX	-4.1	●	
VGQ	-1.0	●	
VRDS	2.4	●	

	Feed				Yield			
	Actual	Reconciled	Plan	Variance#	Actual	Reconciled	Plan	Variance#
2CU	83.9	35.5	0.0	0.0	17.5	32.2	0.0	0.0
4CU	162.0	159.6	210.0	-22.9 %	174.2	176.2	212.5	-18.0 %
ALKY	33.5	34.6	35.9	-6.7 %	7.0	7.4	25.7	-72.8 %
ATP	0.0	0.0	0.0	0.0	0.9	0.0	0.0	0.0
CCB	0.1	0.0	0.0	0.0	0.5	0.0	0.0	0.0
COKER	50.0	49.6	55.8	-10.4 %	34.4	36.1	41.9	-17.9 %
DFH	13.9	14.6	14.0	-0.7 %	13.1	14.7	14.0	-6.4 %
FCC	59.3	59.2	56.0	5.9 %	65.4	66.4	68.0	-3.8 %
ISOMAX	34.1	0.0	31.8	7.2 %	2.2	0.0	37.7	-94.2 %
JHP	0.0	0.0	0.0	0.0	1.8	0.0	0.0	0.0
NHT1	40.7	40.9	30.0	35.7 %	41.3	41.3	30.1	37.2 %
NHT2	10.6	11.7	8.8	20.5 %	8.6	10.2	2.2	290.9 %
NHT3	15.5	16.9	14.5	6.9 %	15.6	16.4	14.5	7.6 %
PENEX	10.9	11.4	17.0	-35.9 %	10.9	11.1	16.8	-35.1 %
VGQ	38.4	39.0	40.0	-4.0 %	39.7	39.9	39.5	0.5 %
VRDS	56.5	53.2	57.0	-0.9 %	58.5	56.6	56.7	3.2 %

*Mass Balance date

Feed and Yield Values are in MBPD

Variance calculated as Actual Vs Plan

Comments by Mass Balance Engineer

No comment exist for this date

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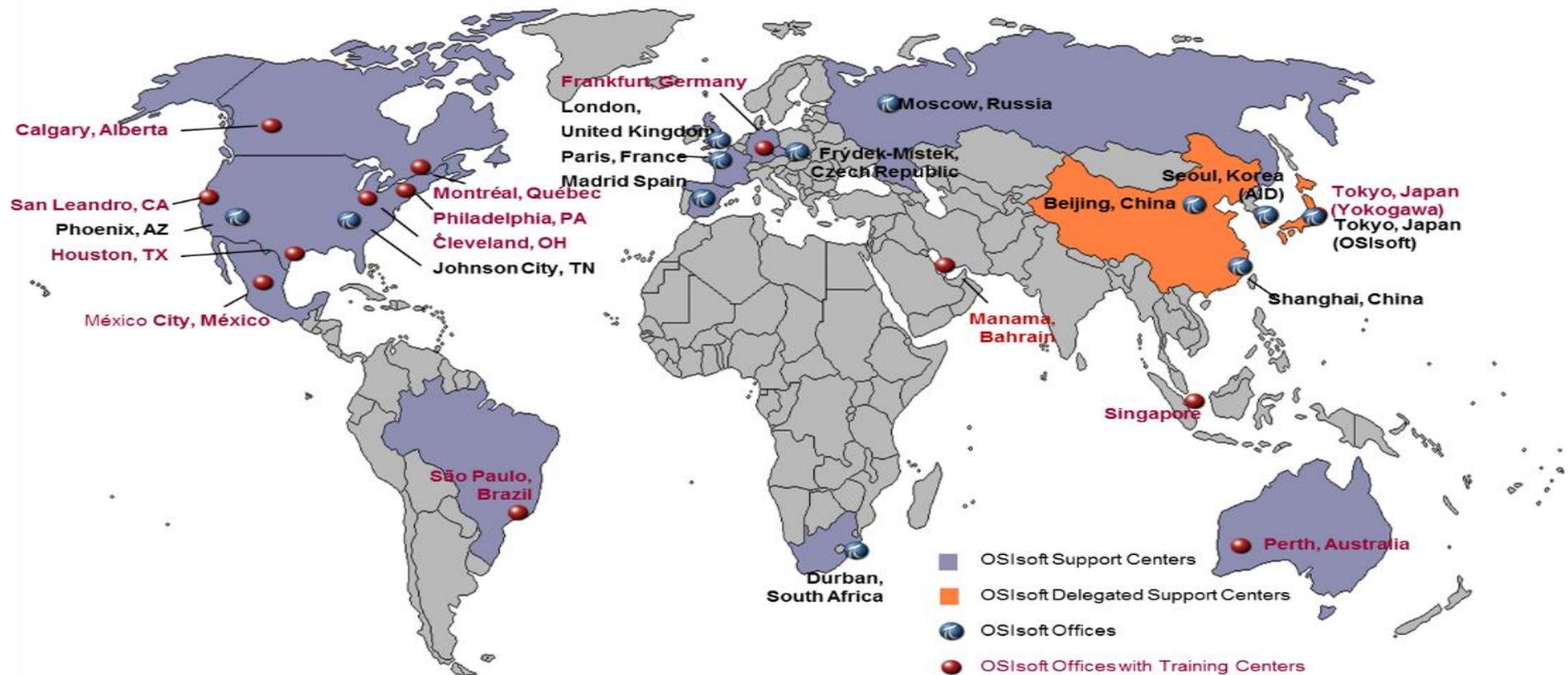


Thank you!



OSIsoft Overview

OSIsoft Worldwide Offices



The Standard in O&G - Statement of Value

% Global Capacity Using The PI System

Production
65%

Midstream
35%

LNG/Regas
65%

Hydrocarbon
Processing
60%

Biofuels
15%



Enterprise Consistency, Alignment, Simplification & Data Transformation

PI System Based Applications & Integration of
“Best of Breed Models & Solutions”



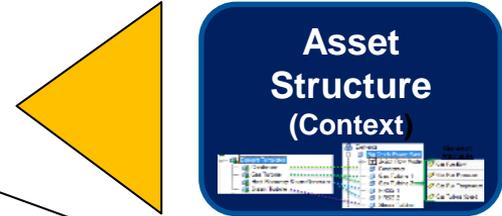
PI System Based Analytics, Visualization &
Integration of
“Best of Breed” Alternatives



PI System Used as a
Data Store

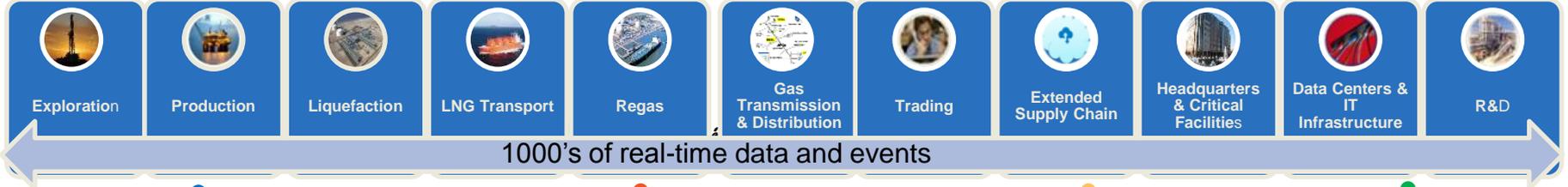


PI System Used as a
Data Store



Across the LNG Value Chain & **Extended Value Chain**

Across the Infrastructure



DCS

SCADA

Other Control

Other Data